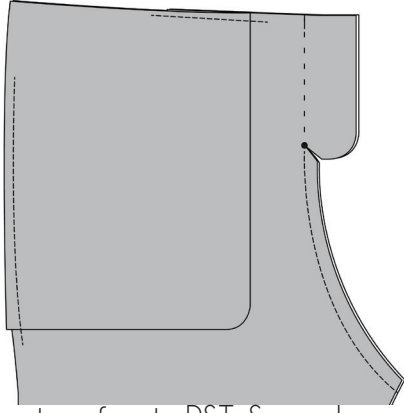
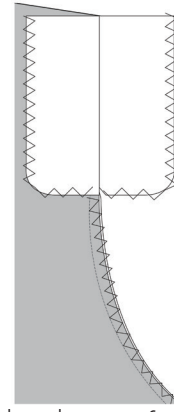


Boy's Fly



1. Place the two fronts RST. Sew along the center seam. Use a basting stitch above the circle marking and a regular stitch below. Clip into the corner of the fly, just to the circle marking, but not through the stitching.

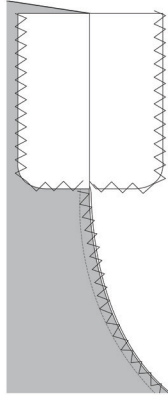


2. Finish the curved edges of the fly separately. Also finish the crotch seam below the fly.

Seam allowance 3/8" (1 cm)

Right

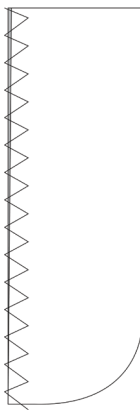
Wrong



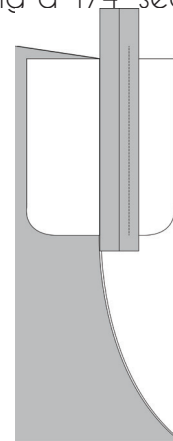
3. Finish the curved edges of the fly separately. Also finish the crotch seam below the fly.



4. Fold the fly shield in half, RST. Sew the curved bottom edge using a 1/4" seam allowance.

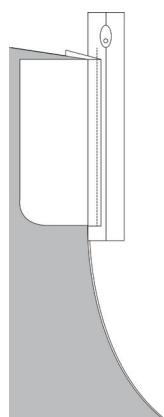


5. Turn the shield right side out and finish the long straight edge. Switch to a zipper foot for the rest of the fly.

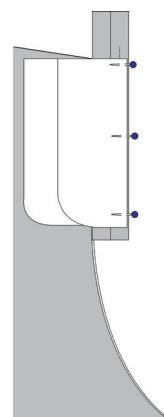


6. Arrange the front pieces so they are right sides together and the fly is pressed open, using the illustration as a guide. Lay the zipper on the fly, RST, with the left side of the zipper tape against the basting stitches. Sew the right side of the zipper to the open fly only.

Note: the zipper is long on purpose- make sure the pull is hanging off the top of the pants so it's not in the way as you sew. I also like to cut the bottom stop off and replace it with a bartack in step 12 so I don't have to worry about sewing over the metal on accident.

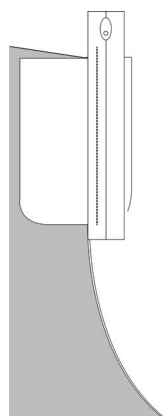


7. Rearrange the fabric so the zipper is right side up and the pants are out of the way. Topstitch alongside the zipper, very close to the edge of the fabric.

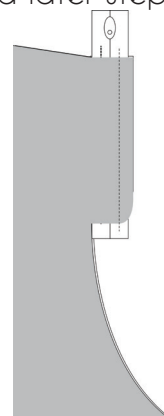


8. Rearrange the fabric again so the zipper is wrong side up as in step 12. Lay the shield on top so the long finished edge is against the right side of the zipper tape and the bottom is even with the bottom of the curve of the fly and pin in place. If the shield is slightly too long, it will be trimmed in a later step.

Seam allowance 3/8" (1 cm)



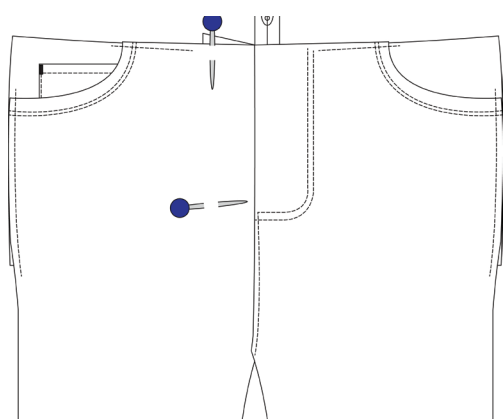
9. Lay the zipper right side up again. Sew right on top of your stitching from step 13, being sure to catch the edge of the shield in your stitching.



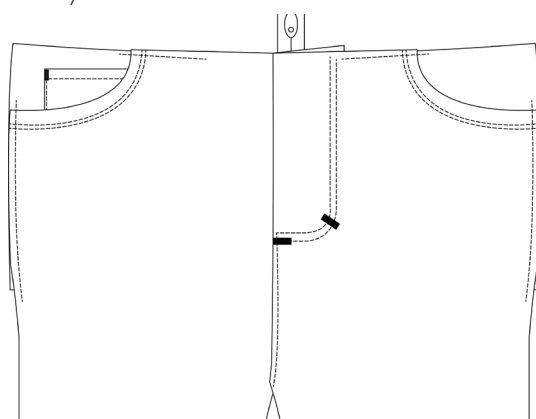
10. Fold the unsewn side of the fly over the zipper and fold the shield out of the way. Sew the right side of the zipper, through the fly and zipper only.

Right

Wrong



11. Working from the right side of the pants, press the fly and the crotch seam allowance to the right. Pin the shield to the left of the fly so it's out of the way. Sew along the curve of the fly (feel the edge through the fabric as you sew) and down the center seam on top of the seam allowance. Optional: topstitch again 1/4" from the first line.



12. Unpin the shield and press it towards the right. Make bartacks at the bottom (if you're using a metal zipper, skip this - sewing over the metal can break your needle and damage your machine) and curve of the fly, being sure to catch the shield in the stitching. Remove the basting stitches from the fly.